



Bergamid™ B70 GK30 BK186 ROHS(NEW)

Polyamide 6

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Filler / Reinforcement	• Glass Bead, 30% Filler by Weight
Appearance	• Black
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.36	1.36	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ²	9430 psi	65.0 MPa	ASTM D638
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.126 in (3.20 mm)	0.47 ft-lb/in	25 J/m	ASTM D256

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	212 to 248 °F	100 to 120 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Rear Temperature	464 to 536 °F	240 to 280 °C
Middle Temperature	464 to 536 °F	240 to 280 °C
Front Temperature	464 to 536 °F	240 to 280 °C
Mold Temperature	194 to 248 °F	90 to 120 °C

Injection Notes
Injection Pressure: MED-HIGH
Hold Pressure: MED-HIGH
Screw Speed: MODERATE
Back Pressure: LOW

Notes

¹ Typical values are not to be construed as specifications.

² 0.20 in/min (5.0 mm/min)

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